# Unimit Engineering PCL.

### **Company Presentation**



ISO 9001:2015, ISO 14001:2015 and ISO 45001:2018, U, U2, S and R STAMP



### Content



## **Company Information**

Unimit Engineering Public Company Limited

- Established:
- Capital:
- Stock Ticker:

April 21, 1982 THB 143 Million Registered "UEC" (MAI\* Market) since Nov 2005

#### <u>Headquarter</u>

Bangkok Office:

Phra Pradaeng, Samut Prakan

#### **Factory**

- Factory I & II:
- Factory III:

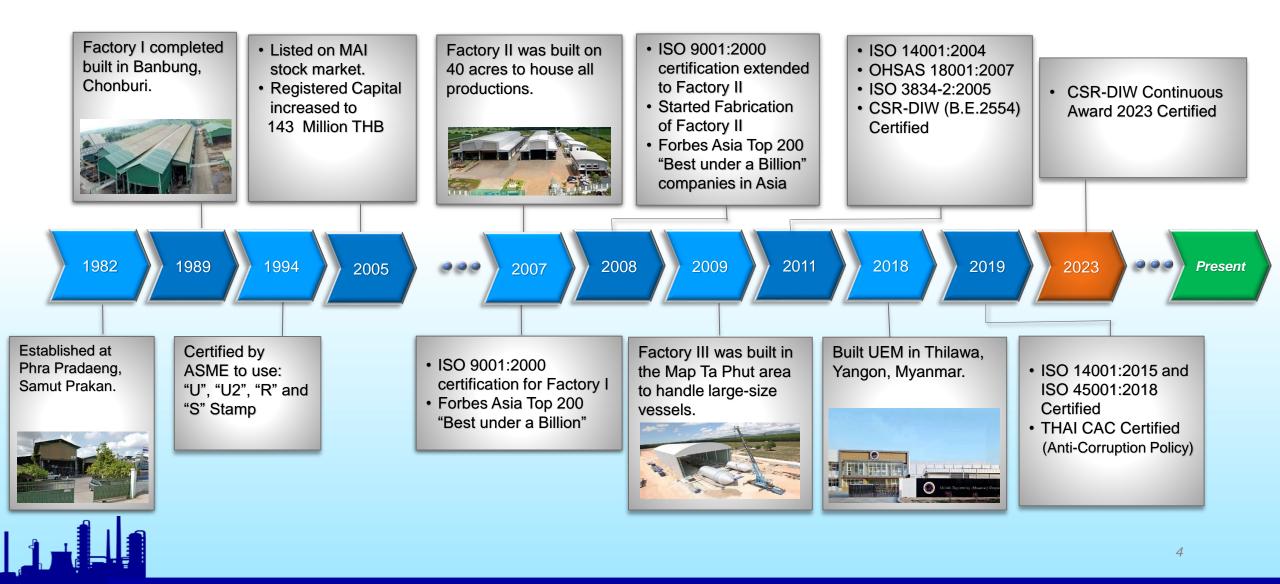
Web site:

#### Banbung, Chonburi Nikom Pattana, Rayong

www.unimit.com

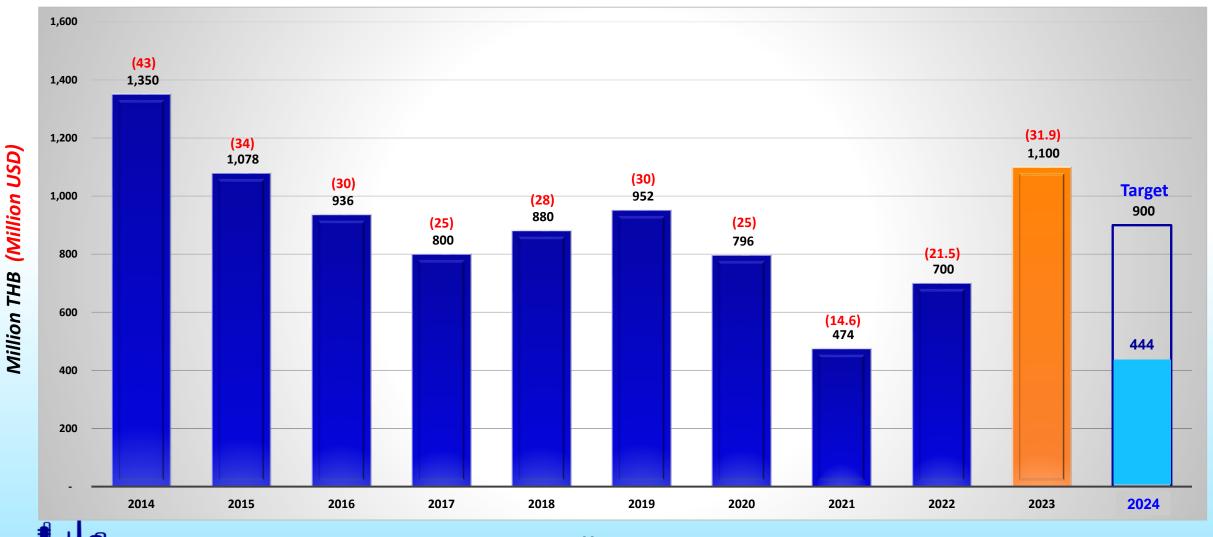


### Timeline



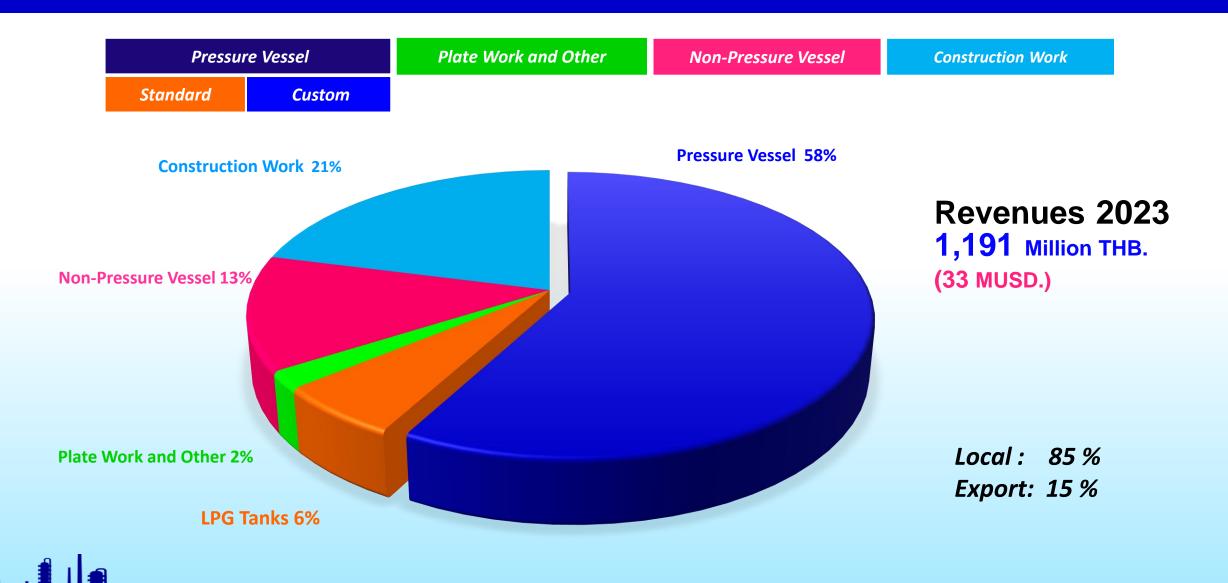
#### **Revenues**

Unimit Engineering Public Company Limited



Year

### **Revenues Segment**



### Content

Unimit Engineering Public Company Limited



### Location



Distance to Export Port From Factory I, II to & LCB Port : 60 km. Maptaphut Port : 90 km. Sattahip Port : 100 km. From Factory III to

Substant State And State A

Sattahip Port : 55 km.

### Plant Layout Factory 1 and 2



Factory 1

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(Front View)

		5
Description	Factory 1	2
Total Area	70,400 m2	AL.
Number of Building <ul> <li>Office</li> <li>Workshop</li> </ul>	2 5	
Shop Floor	25,480 m2	
Overhead Crane ( Max. )	30 Ton	110
Max. Height Under Crane Hook in Shop	9 M	4
Warehouse Space indoor	-	71



### Factory 2



### Factory 3

Description	Factory 3
Total Area	38,400 m2
Number of Building <ul> <li>Office</li> <li>Workshop</li> </ul>	1 1
Shop Floor	2,160 m2
Overhead Crane ( Max. )	15 Tons
Max. Height Under Crane Hook in Shop	12 M



### Content



### **Business Segment**

#### **Pressure Vessel**

#### **Standard Products**

LPG tanks

#### Cryogenic tanks

#### **Custom Products**

- ► Column
- Drum / Reactor
- Shell and Tube Heat Exchanger
- Steam drums
- Deaerator



#### Non-Pressure Vessel

- Oil tank
- Water tank
- SILO
- Stack

#### Construction Work

- Tank installation
- Equipment installations
- Repair and
   Modification work
- Shutdown and Maintenance

#### Plate Work and Other

- ► Fan casing
- Wind tunnel
- Stack and Diverters
- ► Incinerator
- Attrition &
- Homogenization Drum
- Services





### **Pressure Vessel (LPG)**

Unimit Engineering Public Company Limited



### 16.4 ton Self support





#### Above ground installation





### **Pressure Vessel (Cryogenic)**

Unimit Engineering Public Company Limited







Vertical Tank

LIN / LOX - 350,000 Litres

### **Pressure Vessel (Spherical Tank)**

Unimit Engineering Public Company Limited



Scope of work and supply is design :

- Material procurement
- Shop fabrication
- Site erection, Testing and commissioning



#### Site location :

- Khon Kaen Terminal
- Surat thani Terminal
- Songkhla [4,000 m<sup>3</sup>]

### **Pressure Vessel (Column)**

UNIMIT) Unimit Engineering Public Company Limited



End user / EPC: PTT Global Chemical Public Company Limited / Chiyoda (Thailand) Ltd. and Toyo-Thai Corporation PLC. Project name: Byproduct Valued Added (BV Project) [Year 2011]

### Pressure Vessel (Column)

Unimit Engineering Public Company Limited



End user: Thai OLEFINS Public Company Limited

Project Name : New Parallel C3 Train

### **Pressure Vessel (Power Plant)**

Unimit Engineering Public Company Limited

### **HP** Drum



Maximum thickness (experience): 160 mm. 2,500 ID 11,000 mm TL-TL, 146.53 ton.







**Internal Parts Installation** 





**Blow Down Tank** 

### **Pressure Vessel (Deaerator)**



Process design by STORK THERMEQ Netherlands



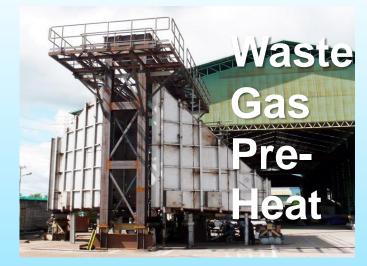
Process design by Sterling Deaerator Company and Kansas City Deaerator Company



### **Pressure Vessel (Heat Exchanger)**







### **Pressure Vessel (Offshore Product)**

Unimit Engineering Public Company Limited



OD 3'-6" TL-TL11' Material SA516 Gr.70N Thickness (Cone/Shell/Head): 1-31/32" / 1-25/32" / 1-11/16" (47.9 mm. / 45 mm. / 42.86 mm.)



**Internal Parts Installation** 

### **Pressure Vessel (Reactor)**





### **Business Segment**

#### Pressure Vessel

#### Standard Products

► LPG tanks

#### Cryogenic tanks

#### Custom Products

- ▶ Column
- Drum / Reactor
- Shell and Tube Heat Exchanger
- Steam drums
- Deaerator



#### Non-Pressure Vessel

- Oil tank
- Water tank
- SILO
- Stack

#### **Construction Work**

- Tank installation
- Equipment installations
- Repair and
   Modification work
- Shutdown and Maintenance

#### Plate Work and Other

- ► Fan casing
- Wind tunnel
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- ► Incinerator
- Attrition &
- Homogenization Drum
- Services







### **Storage Tanks**





### **Storage Tanks**

Unimit Engineering Public Company Limited



Project : Rungtawan II , Rayong , Thailand

Customer : Hitachi Plant Technology (Thailand) Owner : JSR BST Elastomer Co., Ltd , Year 2016





Project : Sakura Project

**Customer :** JGC Corporation Owner : AGC Vinythai Public Company Limited, Year 2023



### **Business Segment**

#### Pressure Vessel

#### Standard Products

► LPG tanks

#### Cryogenic tanks

#### **Custom Products**

- ▶ Column
- Drum / Reactor
- Shell and Tube Heat Exchanger
- Steam drums
- Deaerator



#### Non-Pressure Vessel

- Oil tank
- Water tank
- SILO
- Stack

#### **Construction Work**

- Tank installation
- Equipment installations
- Repair and Modification work
- Shutdown and Maintenance

#### Plate Work and Other

- ► Fan casing
- Wind tunnel
- Stack and Diverters
- Incinerator
- Attrition &
- Homogenization Drum
- Services





### **Equipment Installation**









Site Assembly and welding in Horizontal position ID 4,880 mm. X TL to TL. 38,350 Weight : 160 Tons Material (Top/Middle/Bottom) : SA516Gr.60+Monel 400 / SA516Gr.60 / SA516Gr.60+ SS316L Project : Bangchak Recondition P#3 Project [Year 2014]

**Purchaser :** Bangchak Corporation Public Company Limited

### **Equipment Installation**

Unimit Engineering Public Company Limited



**Project :** Material Upgrade for Evaporator Unit, Rayong , Thailand **Owner :** TOCGC / PTTGC., Year 2017



**Project :** Replacement Heat Exchanger 5 units and Piping modify at PTTGC3 , Rayong , Thailand

Customer : PTTME

Owner : PTTGC., Year 2017

### **Repair and modification work**



### **Business Segment**

#### **Pressure Vessel**

#### Standard Products

► LPG tanks

#### Cryogenic tanks

#### Custom Products

- ► Column
- Drum / Reactor
- Shell and Tube Heat Exchanger
- Steam drums
- ▶ Deaerator



#### Non-Pressure Vessel

- ► Oil tank
- Water tank
- ► SILO
- Stack

#### **Construction Work**

- ► Tank installation
- Equipment installations
- ▶ Repair and Modification work
- Shutdown and Maintenance

#### Plate Work and Other

- Fan casing
- Wind tunnel
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- Incinerator
- Attrition & Homogenization Drum
- Services







### **Plate Work**

Unimit Engineering Public Company Limited



**PROJECT:** I-PRO CAPL MANUFACTURING **OWNER/EPC:** TATA India/ SANKYU 1,023.80 tons Year 2011





**PROJECT:** IRPC Fuel Gas Stack, Thailand Purchaser Zeeco, Inc. year 2013

### **Plate Work**

Unimit Engineering Public Company Limited



Project: DEIR ALI II 701 MW., Damascus, Syria

**Boiler Fan Casing, Rotors & Static Parts** 



### **Plate Work**



PROJECT: BMW AVZ WIND TUNNEL FANS for HOWDEN GERMANY: Year 2006



**PROJECT :** BMA Composting Plant, ONNUCH Bangkok Thailand Year 2016

#### **Plate Work**

Unimit Engineering Public Company Limited



**PROJECT:** VCM 1 Equipment Replacement**Owner:** Thai Plastic and Chemical PLC.; year 2014



**PROJECT:** TTM New Incinerator Project , Thailand Purchaser Callidus / TRC., year 2017

### **Pipe Spools**

Unimit Engineering Public Company Limited



**PROJECT:** JRU –Malaysia **Customer :** Vetco aibel



**Project :**Material Upgrade for Evaporator Unit, Rayong, Thailand **Owner :** TOCGC / PTTGC., Year 2017

## **Pipe Spools**



**PROJECT:** EGAT Bang Pakong CCPP (Units 1-2 Replacement) Project., Bang Pakong District, Chachoengsao Province, Thailand **Customer :** B&V , Owner : EGAT , Year 2018

#### **Platform & Ladder**

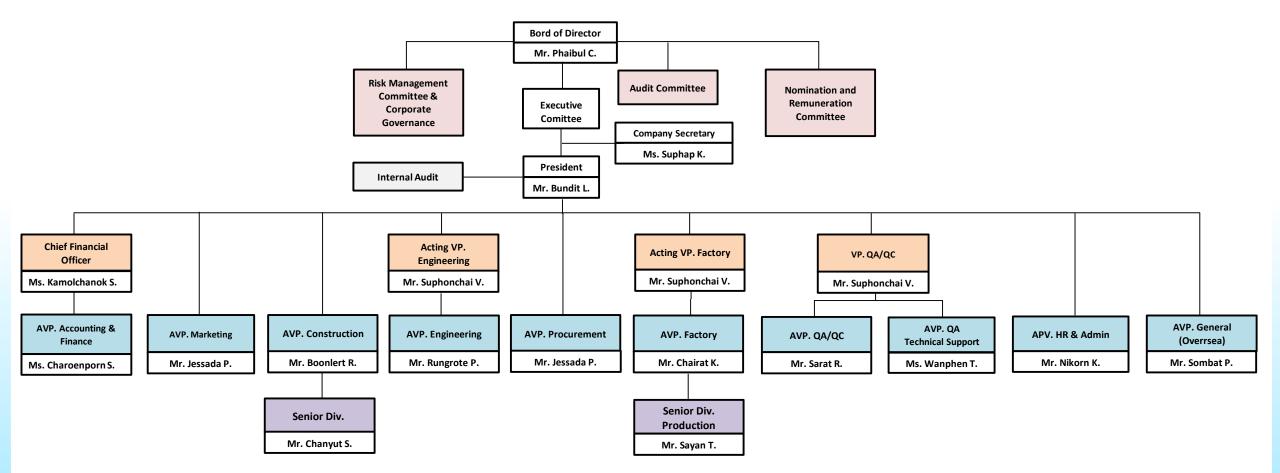


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## Organization

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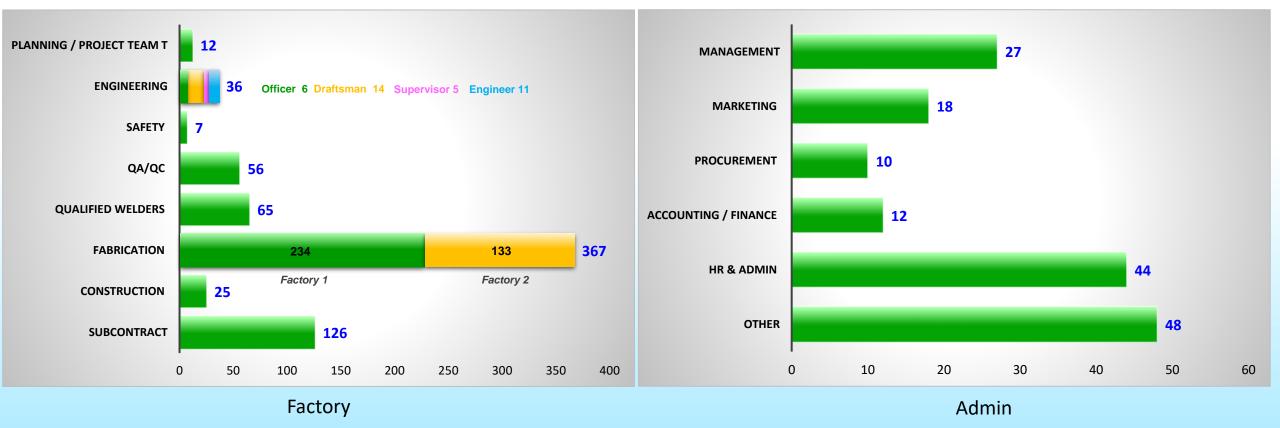


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#### Manpower

#### **Total Manpower 2024**

**Total 727** (Update January 31, 2024)



## **Production Capability**

Shop Fabrication	Rate Per Year
Pressure Vessel / Equipment	8,000 Ton
Structure Support / Plate Work	500 Ton
Piping Fabrication	5,000 DB

Construction / Site Installation	Rate Per Year
Pressure Vessel / Tank Erection	1,000 Ton
Equipment Installation	1,000 Ton
Steel Structure Erection	600 Ton
Piping Installation	15,000 DB

### Content



# **Engineering Capability**

#### • Applicable Design Code

- ➢ ASME Section VIII Div.1 / ASME Section VIII Div.2
- > API 620 / API 650 / API 653
- TEMA & PD 5500 / UHX Tube Layout

#### • Software Design

Program Name	Software Publisher	Purpose	Developer / Q'ty
PV-Elite	COADE Inc.	<ul> <li>Design Pressure Vessel: ASME Sec.VIII Div.1&amp;2,</li> <li>Heat Exchanger : ASME, TEMA &amp; PD5500</li> </ul>	PV-Elite / 1
Compress	CODE WARE Inc.	<ul> <li>Design Pressure Vessel: ASME Sec.VIII Div.1&amp;2</li> <li>FEA Nozzle Heat Exchanger (TEMA, UHX, Tube Layout)</li> </ul>	CoadeWare / 5
AutoCAD LT2008	Autodesk Inc.	Preparation of shop drawing	AutoDESK / 17



#### **Cutting Machine**



Plasma Cutting: Maximum thickness 38 mm. Gas Cutting: Maximum thickness 300 mm.



Work piece W 3 m. x L 15 m.

#### Hydraulic pressing 900 tons and 1,500 tons



Pressing Capacity Max. Force 900 Tons Column Span 6000 mm. (inside)

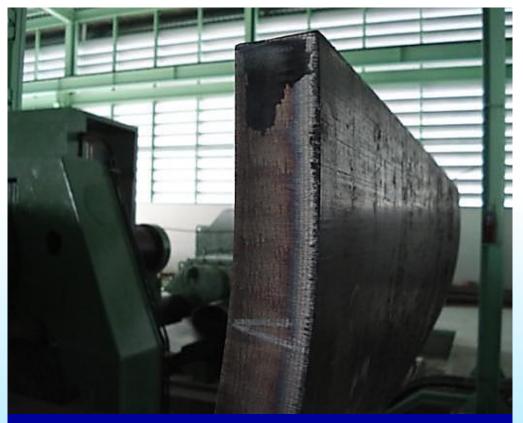


Max Load 1,500 Tons Max 6 Meters Span

#### Plate bending



**Plate bending:** Capacity: 70 mm (Cold bend) and 125 mm (Hot bend) x 3,675 mm Width.



Diameter of roller: 800 mm. (all 3 rollers)

Unimit Engineering Public Company Limited

#### Welding

Automatic Submerged



Semi-Automatic Longitudinal Welding with Manipulator



Self-Alignment Power Rolling Machine



Unimit Engineering Public Company Limited

#### Head forming and spinning machine



**Cold forming machine:** Max diameter: 6 m. **Max thickness:** 40 mm.



**Cold forming machine:** Max diameter: 3.8 m. **Max thickness:** 22 mm.

#### **CNC** machine center



**Double Column Vertical Boring Machine** 



**Specification:** 1 M Wide x 3 M Long x 300 mm Thickness capability

#### Vacuum pump and High Pressure Test Pump



High Pressure Test Pump - Output (max) 10,000 psi Flow (max) 668 sq. inch



Vacuum pump w/ Booster E2M275 EH1200 Rotary pump speed: 275 m3/hr. Booster pump speed: 1200m3/hr.

#### Furnace for PWHT (Post Weld Heat Treatment)



**Capacity:** 5.3 m.(W) x 5.3 m.(H) x 18.0 m.(L) 100 Tons Up to 1,200 C degree (LPG-fired)



**Capacity:** 4.5 m.(W) x 3.5 m.(H) x 6.5 m.(L) 50 – 60 Tons Up to 1,200 C degree (LPG-fired)

### Content



# **Material Experienced**

Material (Plate)	Specifications	Thickness Range (mm)	Sourcing
Carbon Steel	SA516 Gr. 60 / 60N SA516 Gr. 70 / 70N SA516 Gr. 60 / 60N + HIC SA516 Gr. 70 / 70N + HIC	6-125	Thailand : SPM , LPN Japan: NSCC, KOBE, JFE Korea: POSCO, Dongkuk, Hyundai Taiwan: CSC Europe: Industeel, Dillinger, Voestalpine
Stainless Steel (Austenitic & Duplex)	SA 240TP304, 304L SA 240TP316, 316L SA240 S31803 SA240 S32750	5-40	Japan: NSSC, KOBE, NYK Korea: DKC, SM Steel South East Asia: PT Tsingshan (Indonesia), Bahru (Malaysia), Yusco (Taiwan), Yeou Yih Steel (Taiwan) Europe: Outokumpu, Industeel, Aperam
Cr-Mo Alloys	SA387 Gr. 11 CL. II SA387 Gr. 22 CL. II	12-50	Japan: NSSMC, KOBE, JFE Korea: POSCO, Dongkuk Europe: Industeel, Dillinger, Voestalpine
Cladded Steel	SA516 Gr.60/70+SS316/L SA516 Gr.60/70 + SS304L SA516 Gr.60+A240TP405 SA204Gr.B + SS316Ti SA387-11 CL 2 + SS 304 etc	20-80	<b>Japan:</b> JFE, JSW <b>Europe:</b> DMC, Industeel, Voestalpine
Alloy	Alloy 625 Alloy 825 Monel 400	10-40	Japan: NYK, NSSC Europe: VDM, Bohler USA: Haynes, ATI, Special Metal

#### **Reference Experience Fabrication**

Largest Diameter	Inside Diameter 6,000 mm (Year 2008) High Pressure Blow Down Vessel for SKE&C
Longest Length	120 m including skirt support (Year 2004) Column for Thai Olefins Public Company Limited
Heaviest Shell Thickness - Carbon Steel - Stainless Steel	156 mm HP Steam Drum for Vogt Power (Year 2011) 60 mm Regen Gas KO Drum for JGC (Year 2016)
Heaviest Weight	311.55 Tons (Year 2012) Column for Thai Paraxylene Company Limited
Oversize Transportation	7.03 m (Width) x 6.03 m (Height) x 31.03 m (Length) Weight : 203 Ton (Year 2011) Column for Thai Oil Public Company Limited

## **Company Certificates**

#### **ISO Certificate**

Certificate	Subject	Issued Date	Expired Date	Certificate Number	Issued By
ISO 9001:2015	Quality Management System	22-Nov-22	21-Nov-25	10473310	LRQA Limited
ISO 14001:2015	Environmental Management System	25-Jan-23	24-Jan-26	10489911	LRQA Limited
ISO 45001:2018	Health & Safety Management System	25-Jan-23	24-Jan-26	10489911	LRQA Limited

#### **NBIC & ASME Certificate**

Certificate	Subject	Issued Date	Expired Date	Certificate Number	Issued By
S	Manufacture and assembly of power boilers	24-Mar-24	24-Mar-27	27636	ASME
U	Manufacture of pressure vessels	24-Mar-24	24-Mar-27	27637	ASME
U2	Manufacture of Class 1 and Class 2 pressure vessels	24-Mar-24	24-Mar-27	27638	ASME
NBIC (R)	Repair of Pressure Vessel	12-Jan-24	24-Mar-27	3901	The National Board









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## **Client Lists (EPC)**

Unimit Engineering Public Company Limited



## **Client Lists (EPC)**

Unimit Engineering Public Company Limited



### **End User Lists**

Unimit Engineering Public Company Limited



### End User Lists (continue)

UNIMIT Unimit Engineering Public Company Limited



